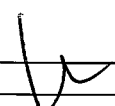


BLUE

Dart Aerospace Ltd.

Date: Thursday, 27/11/2008 12:38:23 PM
User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	BLUE
Job Number :	43792		
Estimate Number :	10804		
P.O. Number :		Part Number :	D2646
This Issue :	27/11/2008	Drawing Number :	D2646
Prsht Rev. :	NC	Project Number :	
First Issue :	/ /	Drawing Revision :	
Previous Run :	42570	Material :	
Written By :		Due Date :	04/12/2008
Checked & Approved By :		Qty:	6
Comment :		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

6 X D2646 B 41435

M

2.0	D2646	Aft Cap
-----	-------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
Aft Cap

M

08-11-28

X6

3.0	HAND FINISHING 1	HAND FINISHING RESOURCE #1
-----	------------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

SAND LIGHTLY TO REMOVE
WHITE POWDER COAT

M

08-11-28

X6

4.0	SPRAY PAINTING	SPRAY PAINTING
-----	----------------	----------------



Comment: Primer Gray B#109992
SPRAY PAINT DELFLEET BLUE B#105918
CLEAR DELFLEET B#109816
Batch

M

08 12 03

6

5.0	QC14	INSPECT SPRAY PAINT
-----	------	---------------------



Comment: INSPECT SPRAY PAINT

061204 6

Date: Thursday, 27/11/2008 12:38:23 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 43792

Part Number: D2646

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

ALS41032130

Insert



NIA



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

INSERT

Batch: _____

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



NIA



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install inserts as per Dwg D2646

Inserts
Already
installed
& inspected

8.0

QC5

INSPECT WORK TO CURRENT STEP



NIA



Comment: INSPECT WORK TO CURRENT STEP

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

HS

08-12-04

KG

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/04

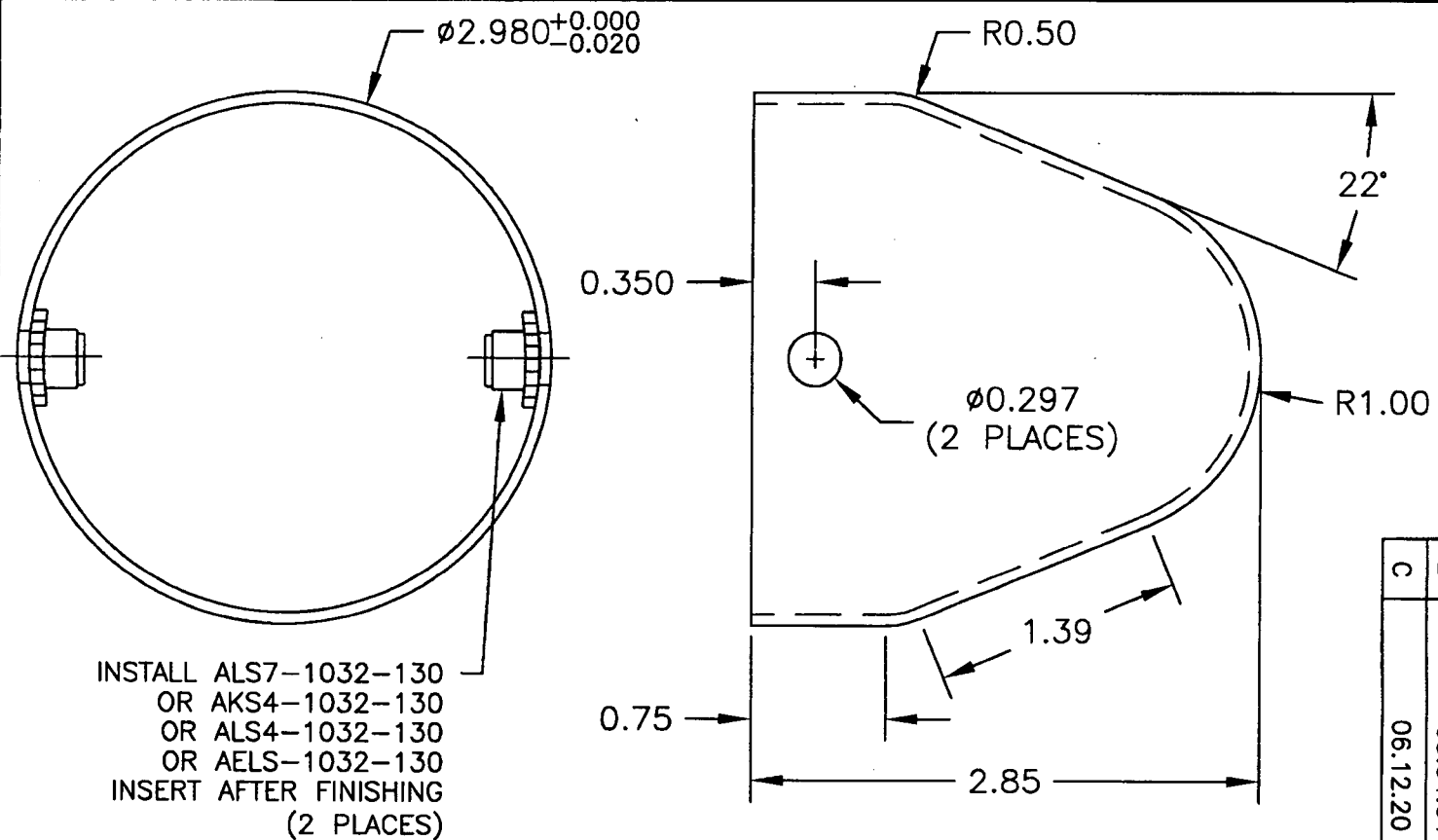
Job Completion



MF 08-12-04

DART

DESIGN	DS	DRAWN BY	PH	DART AEROSPACE USA, INC.
				PORT HADLOCK, WA
CHECKED	PH	APPROVED	PH	
DATE	06.12.20	TITLE	D2646	REV. C
		AFT CAP		SHEET 1 OF 1
		NEW ISSUE		SCALE
		CHANGE TO CLOSED INSERTS		1:1
		CHANGE TO OPEN ENDED INSERTS		



INSTALL ALS7-1032-130
OR AKS4-1032-130
OR ALS4-1032-130
OR AELS-1032-130
INSERT AFTER FINISHING
(2 PLACES)

D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
07.02.12

MP
43-212